

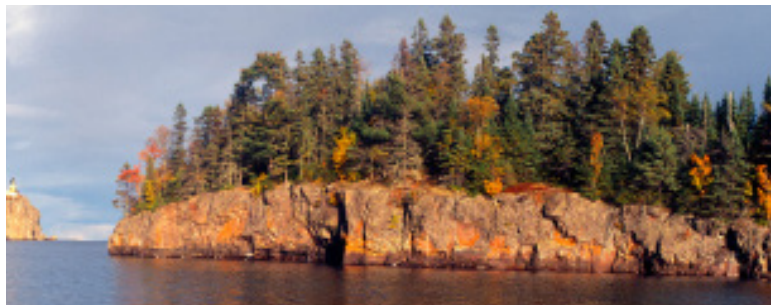
DULUTH - NORTH WOODS ADVENTURE

August 18-21, 2025

Day 1 Monday August 18, 2025

DULUTH - WELCOME DINNER

This is the perfect time to get away and escape to the North Wood's for a fun and relaxing start to summer vacation! We begin our adventure by traveling through the North Woods to **Duluth, Minnesota**, located on the southern shores of Lake Superior and the largest freshwater lake in North America. Duluth will be our home for the next three nights in the historic **Harbor Front District**. This evening we'll enjoy a Welcome Dinner along the harbor front. **(D) OVN The Suites Hotel Waterfront Plaza**



Day 2 Tuesday August 19, 2025

SKYLINE DRIVE - TOM'S LOGGING CAMP - SPLITROCK LIGHT HOUSE-GOOSEBERRY FALLS

Enjoy an included breakfast this morning before an exciting day of scenic touring. Duluth is a major shipping point on the Great Lakes for taconite used in the production of steel. We will travel North along **Skyline Drive** with incredible views of the city and Lake Superior. Our first stop this morning will be at **Gooseberry Falls State Park** to view the unique cascading waterfalls. We then continue our drive along Lake Superior to the **Split Rock Lighthouse**. One of Minnesota's best-known landmarks, the restored sight offers a glimpse into lighthouse life from 1910-1969 in this remote and spectacular setting. Next, we arrive at Two Harbors for lunch (on our own) at one of the local restaurants. Following lunch, we view the giant **Ore Docks** at Agate Bay that extend over 1300 feet long out into the bay and are seven stories tall. The immense size of the docks allows 1000-foot-long ships to pull alongside some 112 chutes. This is where the iron ore is then deposited into the hulls of the boats. This afternoon we'll visit **Tom's Logging Camp** to learn about the area's major industry of lumber. The camp has original logging equipment, several displays, and a gift shop with many collectable items. Our final stop this afternoon will be at **Engle Park**. The Prince and Princess of the Netherlands donated this beautiful **Chime Tower** to the city of Duluth, and you are welcome to climb the steps for a great view of the city. Before returning to the hotel, we enjoy dinner at one of Duluth's popular buffet restaurants. **(BD)**
OVN The Suites Hotel, Duluth MN

Day 3 Wednesday August 20, 2025

BAYFIELD - RITTEN HOUSE - APOSTLE ISLAND CRUISE

Following an **included breakfast**, we bid farewell to the city of Duluth and travel around the southern shores of Lake Superior as our Tri-State Travel Tour Director shares history and tales of the area and beautiful Lake Superior region. The North Woods Adventure continues when we arrive in the quaint little town of **Bayfield, Wisconsin**. A very special lunch is included today at the popular **Old Rittenhouse Inn & Victorian Guest House**. This landmark establishment has been featured in several food & travel magazines as well as The Food Channel Network! Next, we visit the **Apostle Island National Lakeshore Center** containing many exhibits and information on why they are called the Apostle Islands.

This afternoon we experience the Apostle Islands up close and personal on a narrated and historical **Apostle Islands Boat Cruise**. The Grand Island Tour will provide viewing of the 22 Islands along with history, legends, and lore as we wind our way among the islands, past historic sandstone quarries, fish camps, Lake Superior shipwrecks and one of the best-maintained 19th - century National Park lighthouses. There will be plenty of time to explore the quaint little town of Bayfield before departing! Following our day of North Woods adventures, we return to our hotel. Enjoy the evening at leisure. **(BL)**

OVN The Suites Hotel, Duluth, Mn



Day 4 Thursday August 21, 2025

MILL CITY MUSEUM - DELI LUNCH - WELCOME HOME

After an **included breakfast** this morning we are ready for another day in the North Woods! Today, we visit the **Mill City Museum**. Built within the ruins of the historic Washburn Mill, a National Historic Landmark, the museum chronicles the flour milling industry that fueled the growth of Minneapolis. The museum features an 8-story Flour Tower ride, hands-on agricultural exhibits, and breathtaking views of the Minneapolis riverfront. Lunch is included at the Bushel and A Peck Deli. The balance of our travel day passes quickly as we sit back, relax, and visit with our new-found friends. We arrive back home in the late afternoon from our **North Woods Adventure! (BL)**

Your Tour Price

- \$1,563.00 per person – 4 to a room (2 beds)
- \$1,638.00 per person – 3 to a room (2 beds)
- \$1,793.00 per person – 2 to a room (1 or 2 beds)
- \$2263.00 per person – Single

Payment/Cancellation & Refund Policies:

- * \$500.00 per person deposit is due with reservation.
- * Balance of payment due on or before June 1, 2025
- * Final date for sign up is June 1, 2025 (subject to availability)
- * Cancellations received prior to June 1, 2025, will receive a full refund less a \$200.00 per person administrative fee
- * Cancellations received on or after June 1, 2025, and prior to July 1, 2025, will be assessed 50% of the per person tour price
- * Cancellations received on or after July 1, 2025, will forfeit the full price of the tour

CREDIT CARD PAYMENTS WILL BE ASSESSED A 4.0 % CONVENIENCE FEE

Travel Protection Plan:

The Travel Protection Plan is not included but is available and strongly recommended. There are two plans available.

#1 sign up for insurance and pay the premium at the time you register for the tour and the pre-existing condition waiver is included. (See insurance brochure for details)

#2 signup for the travel insurance any time after your initial trip deposit and prior to the final date for trip registration and receive the same travel insurance inclusions except the pre-existing waiver will not apply.

The trip interruption and medical cancellation insurance Premium is non-refundable unless the entire tour cancels. We offer a travel protection plan through Trip Mate Travel Insurance/a division of United States Fire Insurance Company Eatontown, NJ. Any surcharges and/or tax increases received from suppliers for this package (Airlines, Cruise Companies, Hotels, etc.) may result in an increase in the per person price of your tour package. For those individuals who may have purchased the Travel Protection Plan, this may also result in an increase in your Travel Protection Plan Premium. Please refer to www.tripmate.com/Plan/TPD13 for information regarding detailed coverages and limitations to the insurance policy. Waiver of Pre-Existing Condition Exclusion. The exclusion for pre-existing condition will be waived provided (a) your payment for this plan is received within seven days of the date your initial payment or deposit for your trip is received; and (b) You are not disabled from travel at the time your plan payment is paid.

Responsibility Clause:

Tri-State Travel and JH Travel, in offering this tour, do so only as agents as outlined in this brochure. Therefore, Tri-State Travel and JH Travel shall not become liable or responsible for any loss, injury or damage to person, property or otherwise in connection with any accommodations, transportation or other services or resulting directly or indirectly from acts of God, pandemics, dangers incident to the waters, fire, breakdown in machinery or equipment,

acts of governments, or other civil disturbances, strikes, riots, thefts, pilferage, defaults, delays, quarantines, or cancellations of or changes in itinerary, accommodations or schedules. The right is reserved to decline, to accept or retain any person should a person's health, mental or physical condition or general deportment impede the operation of the tour or the rights or welfare or enjoyment of the other passengers and a refund of the unused land tour services is the limit of the agent's liability should such a person be required to terminate the tour. The right is reserved to withdraw the tour at any time and liability is limited to refund of all monies received. No refunds will be granted for unused portions of this tour unless arranged with the operator's approval in writing in advance. Application for membership and / or posting deposit for this tour shall constitute the participant's consent to the above terms and conditions.

*Tri-State Travel reserves the right to change any arrangements listed in this itinerary. Should conditions necessitate changes: substitution of equal value or cancellations of the arrangements may occur.

*Tri-State Travel reserves the right to add any fuel surcharges that we receive from all of our vendors ie: airlines, cruise lines, motorcoach companies, etc. Additional costs may be added any time prior to travel.

To assist the traveler in understanding the general physical activity levels associated with a tour, we have assigned a Physical Activity Rating LEVEL 2 to this program (Walking two or more city blocks, possibly climbing a flight of stairs and some standing during tours and handling your carry-on bag.) We hope this will be of benefit in choosing a tour that will be a "Worry Free Vacation."

FOR ADDITIONAL INFORMATION OR TO MAKE A RESERVATION CONTACT:

Janie Haunsperger
JH Travel
P O Box 1023
Newton, IA 50208
(641)792-1980
www.jhtraveltours.com
janie@jhtraveltours.com

